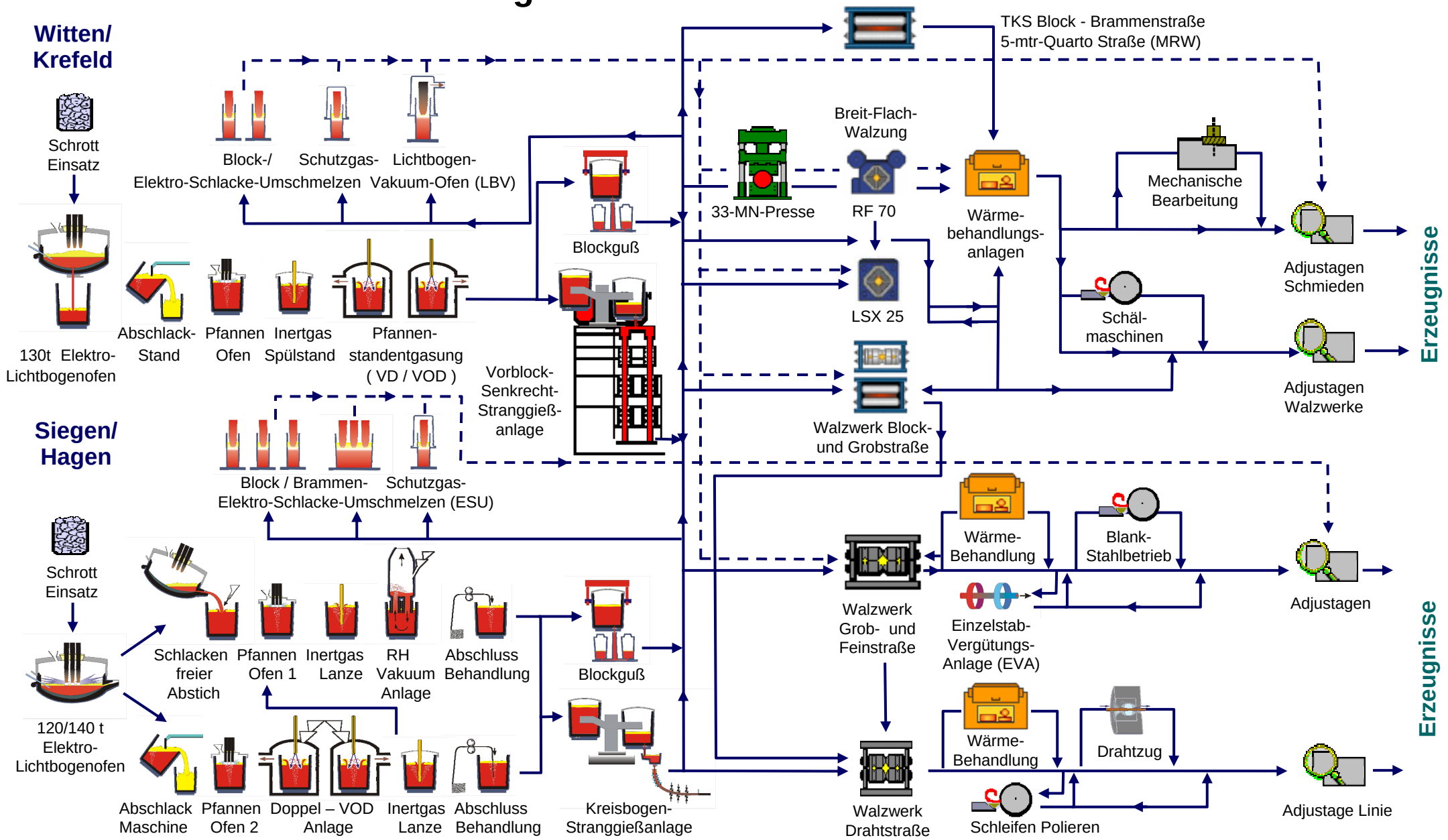Produktionsablauf der Erzeugnisse